

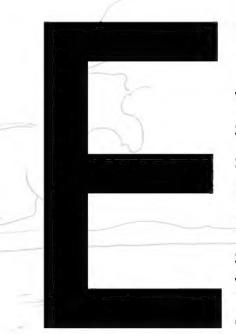




I hate it when things are already decided for you by someone else. From the day you are born, people say "You're born in the year of the rabbit!" Or "You're a Capricorn!" No way! Those animals just sound weak! So I'm changing it myself. I was born in the Man-Eating Giant Rabbit Year. I'm also an Anaconda-Swallowing Devil Capricorn. Wow, that's scary. But they sound strong. Anyway, volume 58 is starting!

-Eiichiro Oda, 2010





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.



第3日かい その時代の含ま、当めた。と使む





THE STORY OF ONE PIECE

構らわれの兄・エースを救う為、 大監獄へ潜入したルフィは、エース が海軍本部に護送された事を知り、 収監中の大物海賊達と共に大監獄を 脱出し、海軍本部へ向かう。

「新世界」にて、カイドウと

昼のシャンクス

小競り 合いを 起こす。

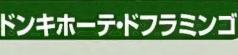
●かがみかいぞくだんせんもよう

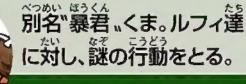
白ひげ海賊団の到着を合図に、戦 いの火蓋は切って落とされた!! ディンドンジンをご加速の、定倒的な強さによ り、海軍本部は血の海に染まる…。そ こヘルフィ 達も参戦し、戦いは激し さを増す!!そんな中、エース処刑の 時間が早められ、一刻の猶予もない 事が判明した事に加え、何と白ひげ





「力が全て」との考えを持 つ、茉だ謎多き第。





バーソロミュー・くま







555

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※1話のページ数が少ない為、 う

そ巻は11話収録されています。

Chapter 563: ONE MAN, ONE HEART







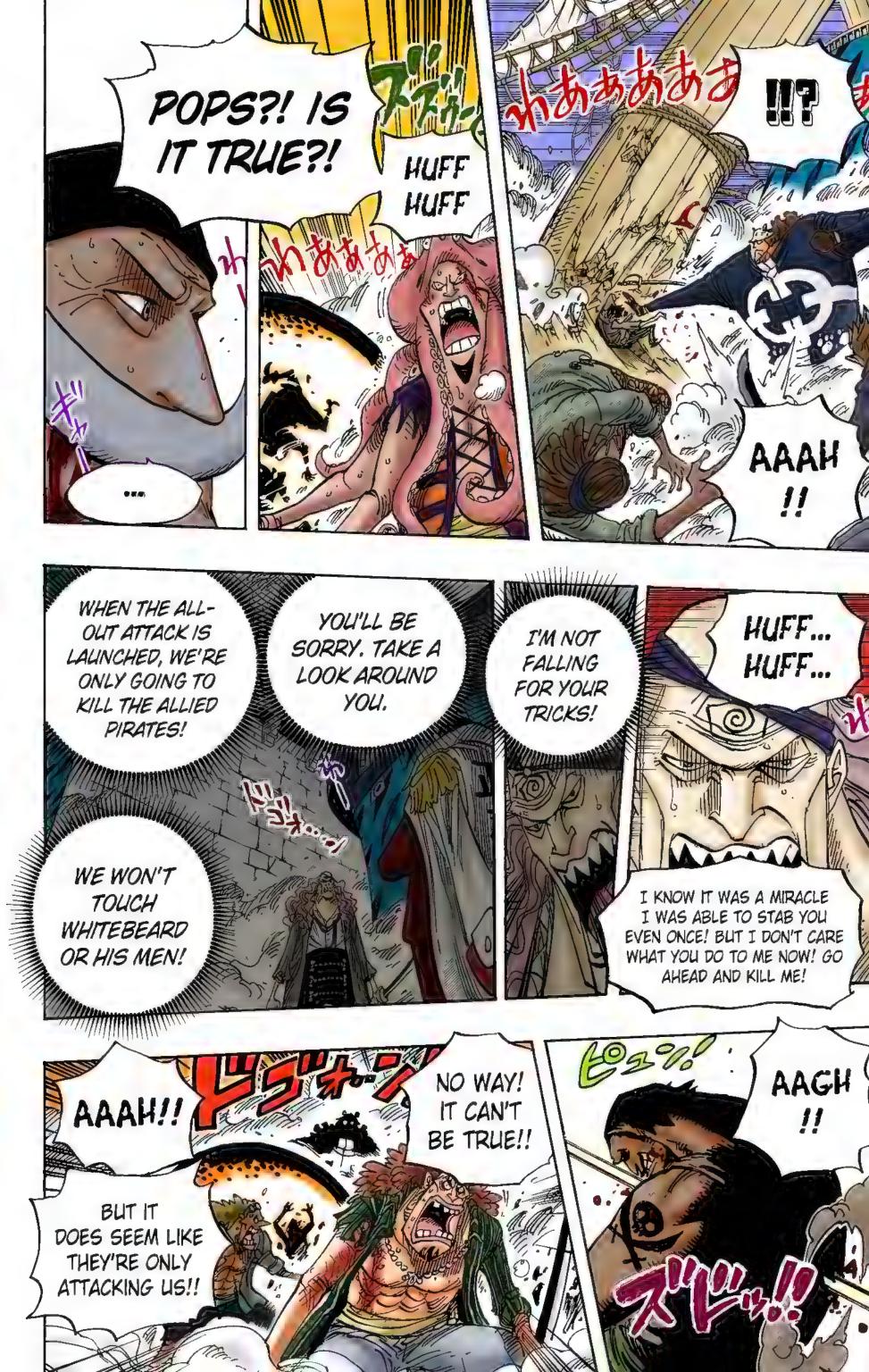






W.

WE'RE SURROUNDED BY WALLS OF ICE!! THERE'S NO ESCAPE FOR US NOW!!





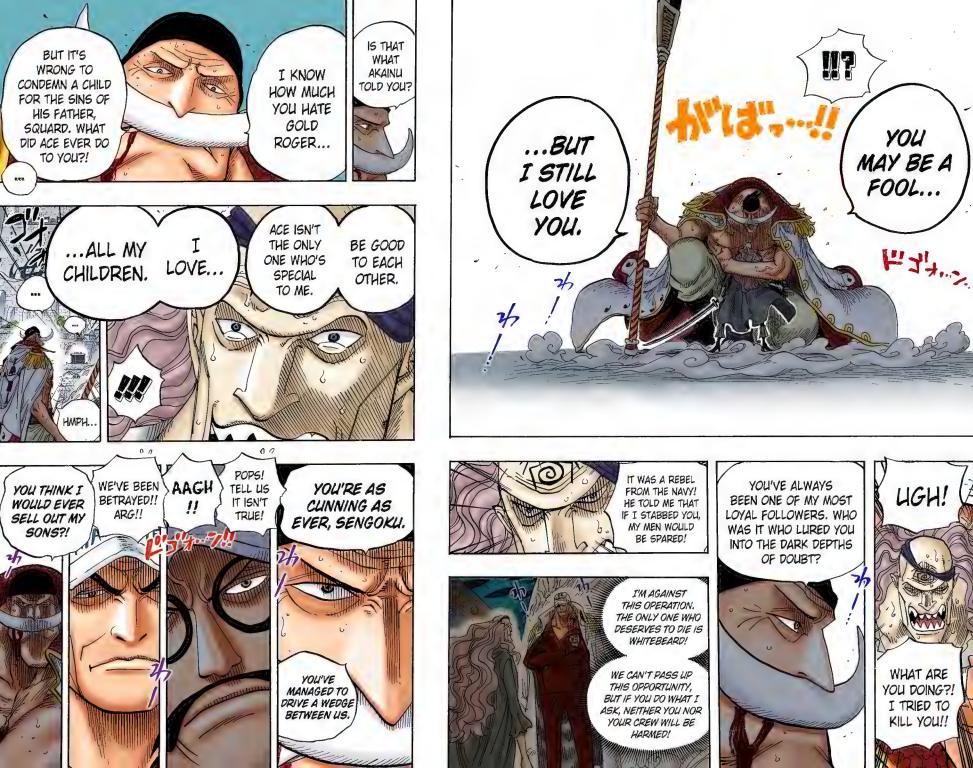


















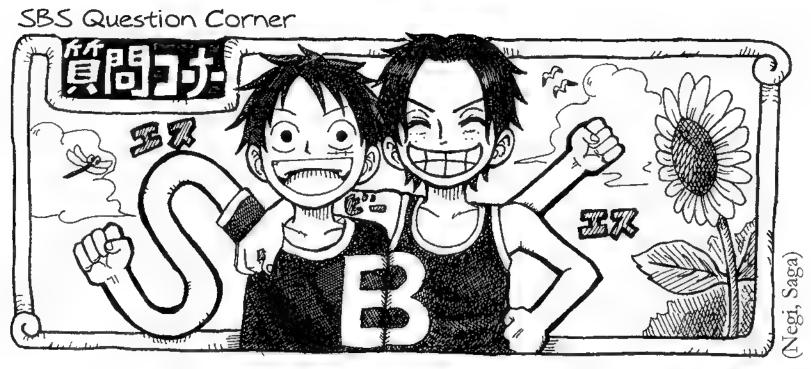












Reader (Q): I'm going to start SBS now. Whoops, my ambition slipped out. --Hanko

- Ambition? You just granted Oda(A): your wish! I this now officially started
- Q: So when is Whitebeard going to use the boomerang under his nose?

--Chi-chan

--Samsam

A: HMM, well ... Probably when he goes to the park with his dog.

"Go get it, Stephen!" * Swirl* "Woof?!" "It's not a Frisbee so it comes back! Ga ha ha ha!" Wait, what?!

Q: I have a question. Does a banana fit inside Whitebeard's beard? Is that thing like a "banana pouch"?



A: Yup. If you open the zipper on the Back, you'll find some Bananas. You can line them up, three on

the right side and three on the left, bringing it up to a total of six Bananas. "Come on, men! It's time for a Battle! Have some Bananas first! Ga ha ha ha!" What do you people think Whitebeard is, anyway?

Q: Hello, Mr. Oda! I have a question. Is Whitebeard, Edward Newgate, a Logia type? Or a Paramythia type? Whitebeard didn't freeze even when he was attacked by Aokiji. Personally, I think he's a Logia.



--NY A: I guess it's hard to see, But he's a Paramythia type. The Tremor-Tremor Fruit is considered to be

one of the most powerful fruits among the Paramythia types. Because he's an "Earthquake Human," you might think he would be a Logia type, but in that case, Whitebeard himself would have to be an earthquake. Whitebeard can cause earthquakes. In other words, he can cause tremors or shaking that start these earthquakes. In short, he's a Paramythia type that's as powerful as Logia types.

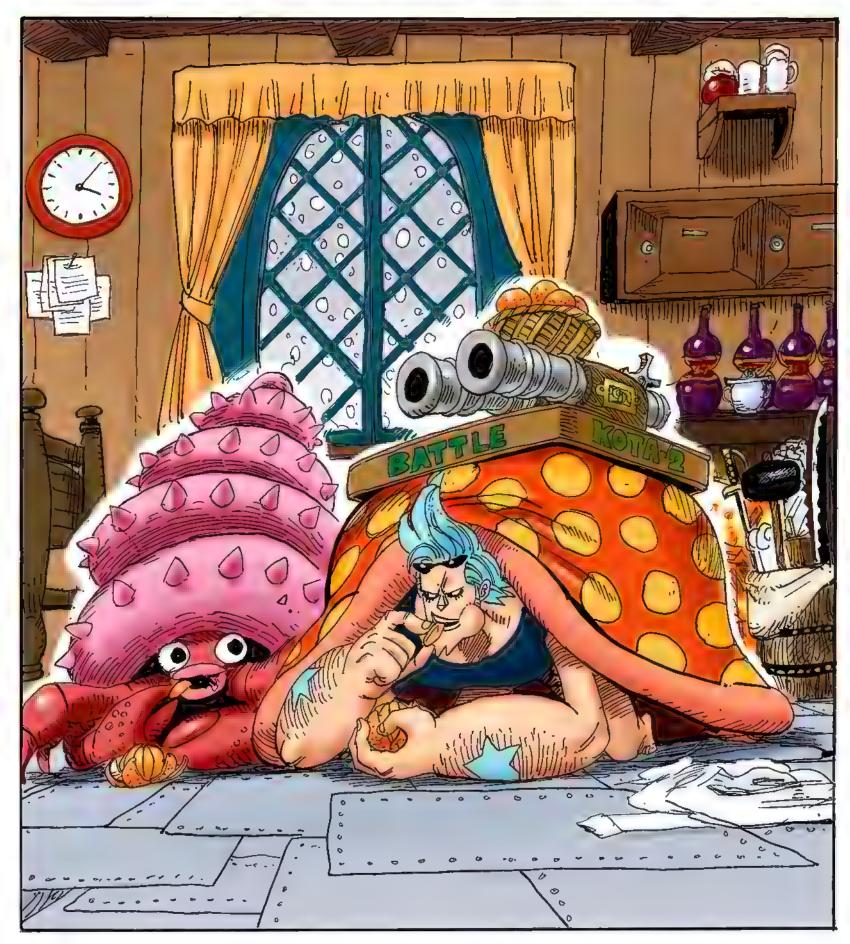




Stephen



Chapter 564: THE MAN WHO SHOOK THE WORLD

































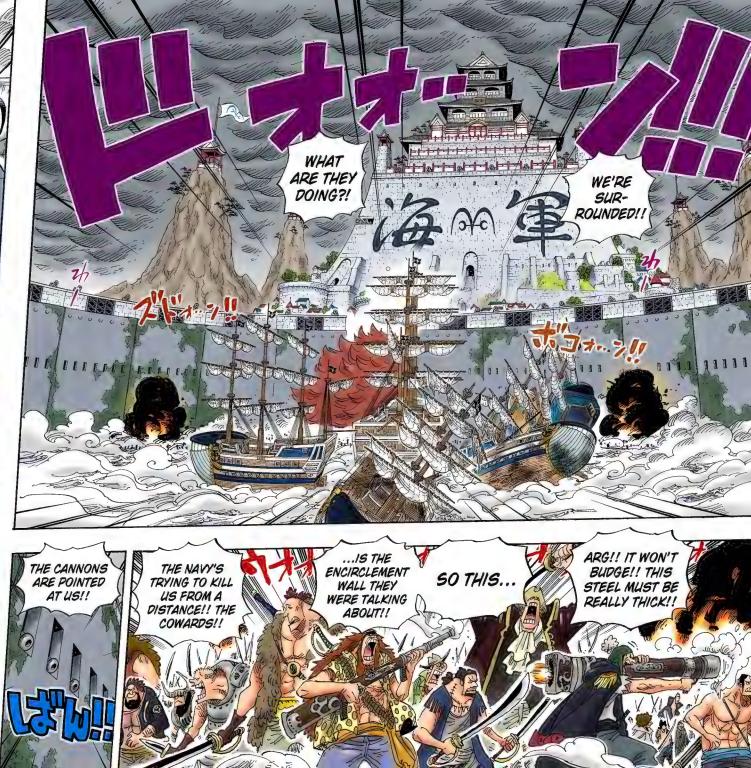


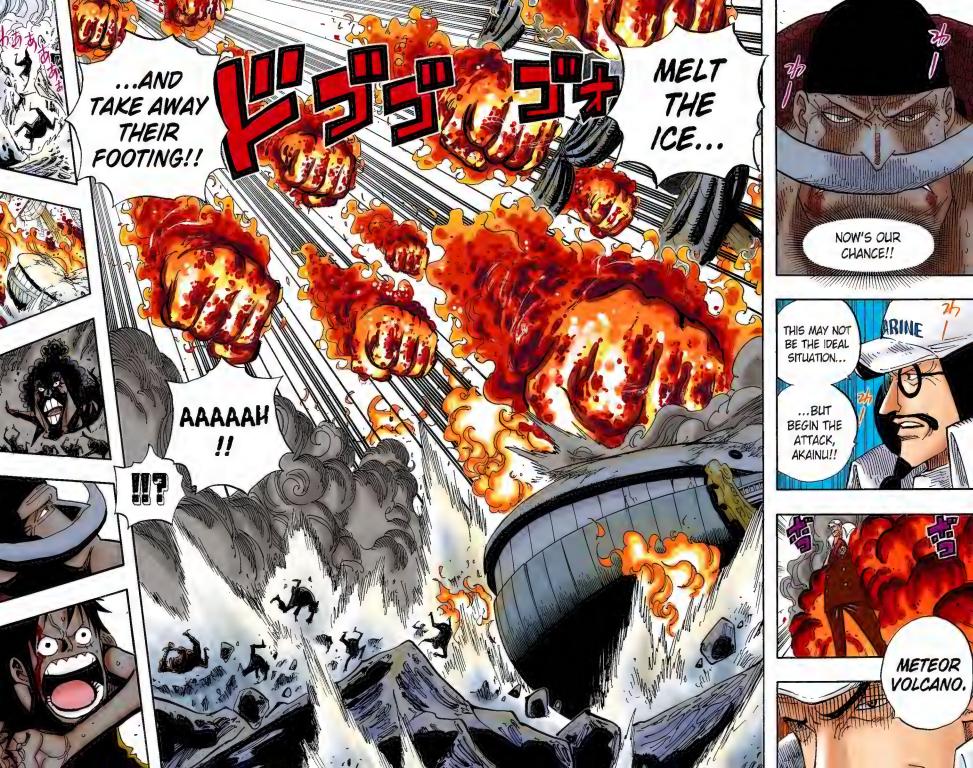
WALL!! HURRY!!

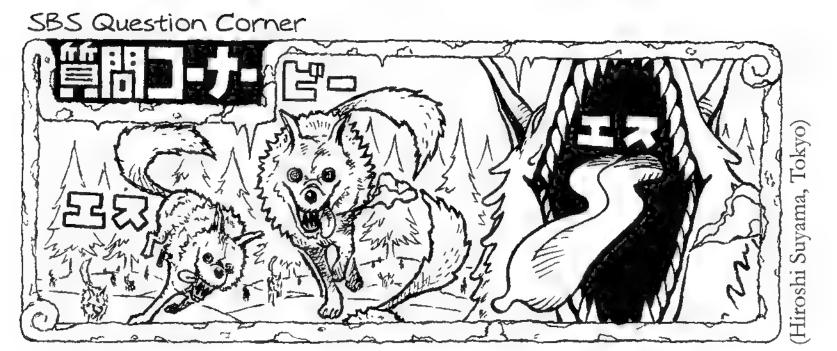












Q: Grrr!

--D. Hosokawa

- A: What was that?! Was that some Beast Growling at me?! Y-You heard that too, right?! Uh-oh! Uh-oh uh-oh! Okay. Moving on
- Q: I've turned 28 and every single day, I think about One Piece. There's this question I want to ask. In a One Piece art book, there was this technique called Face Fleurs where Robin's face appears on the back of Chopper's head. What situation is that supposed to be used in? I couldn't help but laugh when I saw it.

Face Fleers



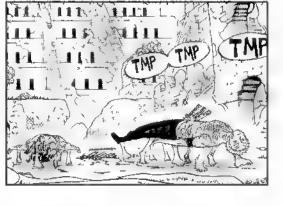
A: I see. Well, for the people who don't know, there was a section in an art BOOK that shows parts of My notes and this was one of the things shown. To tell you the truth, there was a scene during the Skypiea arc where ROBIN had to transport her unconscious crewmates. At that time, I thought

that sprouting faces, arms and legs on her crewmates might make transporting them really easy. But it was so creepy that I decided not to do it. But if you really like it, I might do it some other time.

Q: Hello, Mr. Oda! There's one thing that's been bothering me. Why does Ace have freckles? My mother calls him that "freckle-faced guy" all the time. Isn't that terrible?

--Rihosuke

A: Speaking of freckles, it's known among my assistants that I always forget to draw the freckles (about 92% of the time). Well, setting that aside, Ace probably doesn't care about it either. Do you know about the saying from the old show Candy Candy, "I don't care if I'm freckle-faced!"? Yeah. For the people who don't know what I'm talking about, ask your mom or dad.



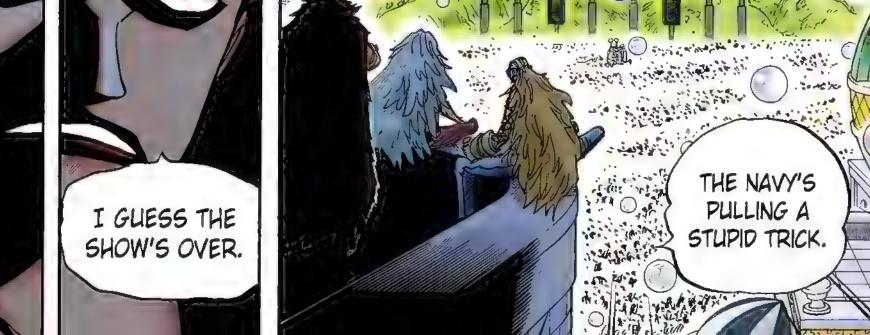




Chapter 565: OARS'S PATH













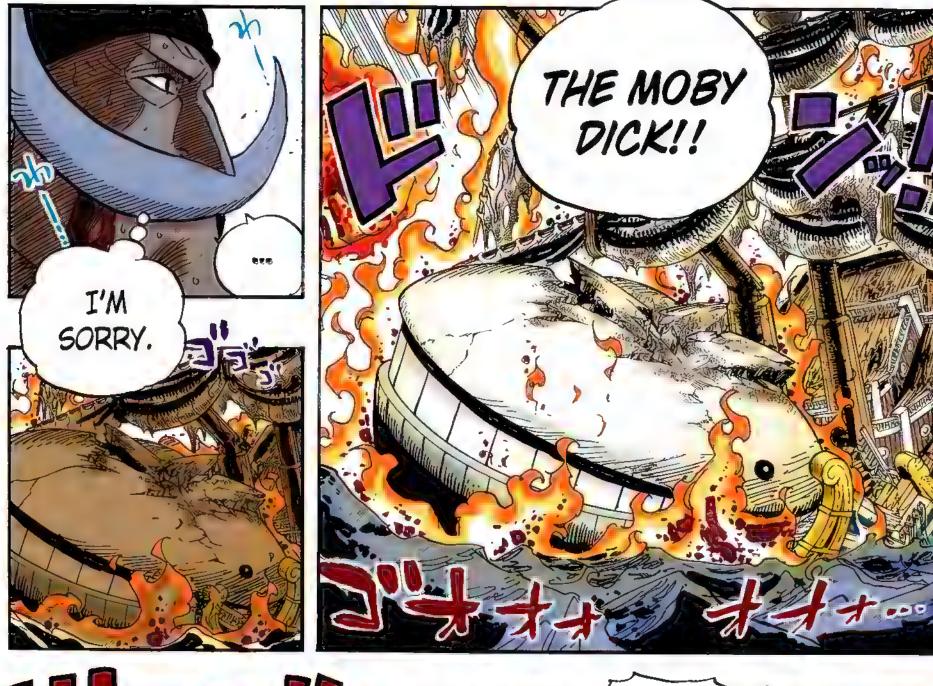


































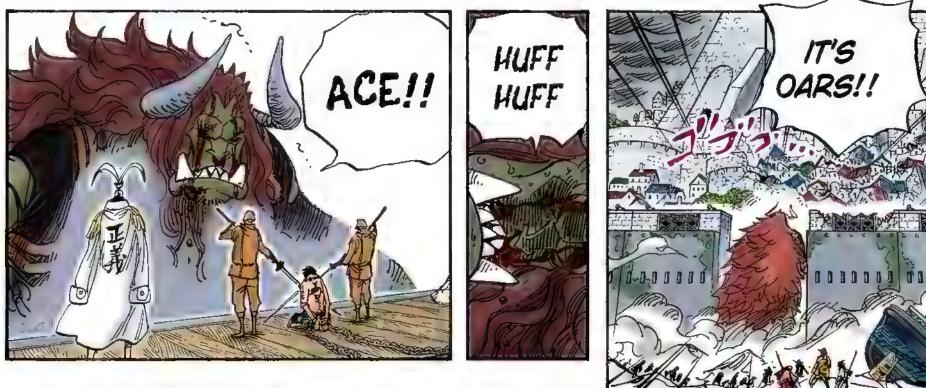


THE LAST

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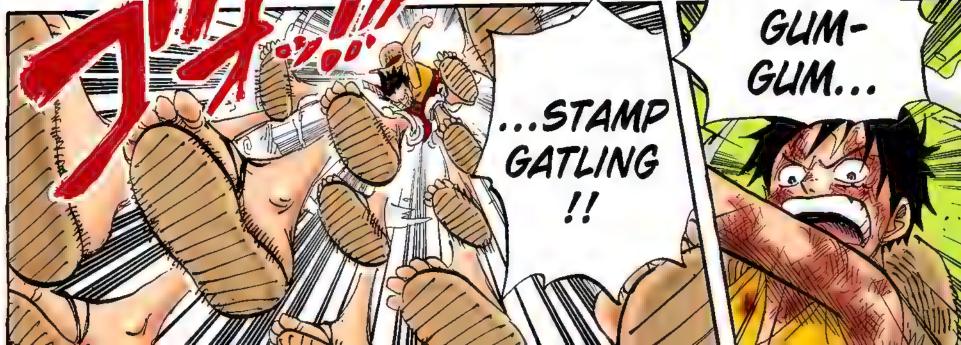














Chapter 566: RAID



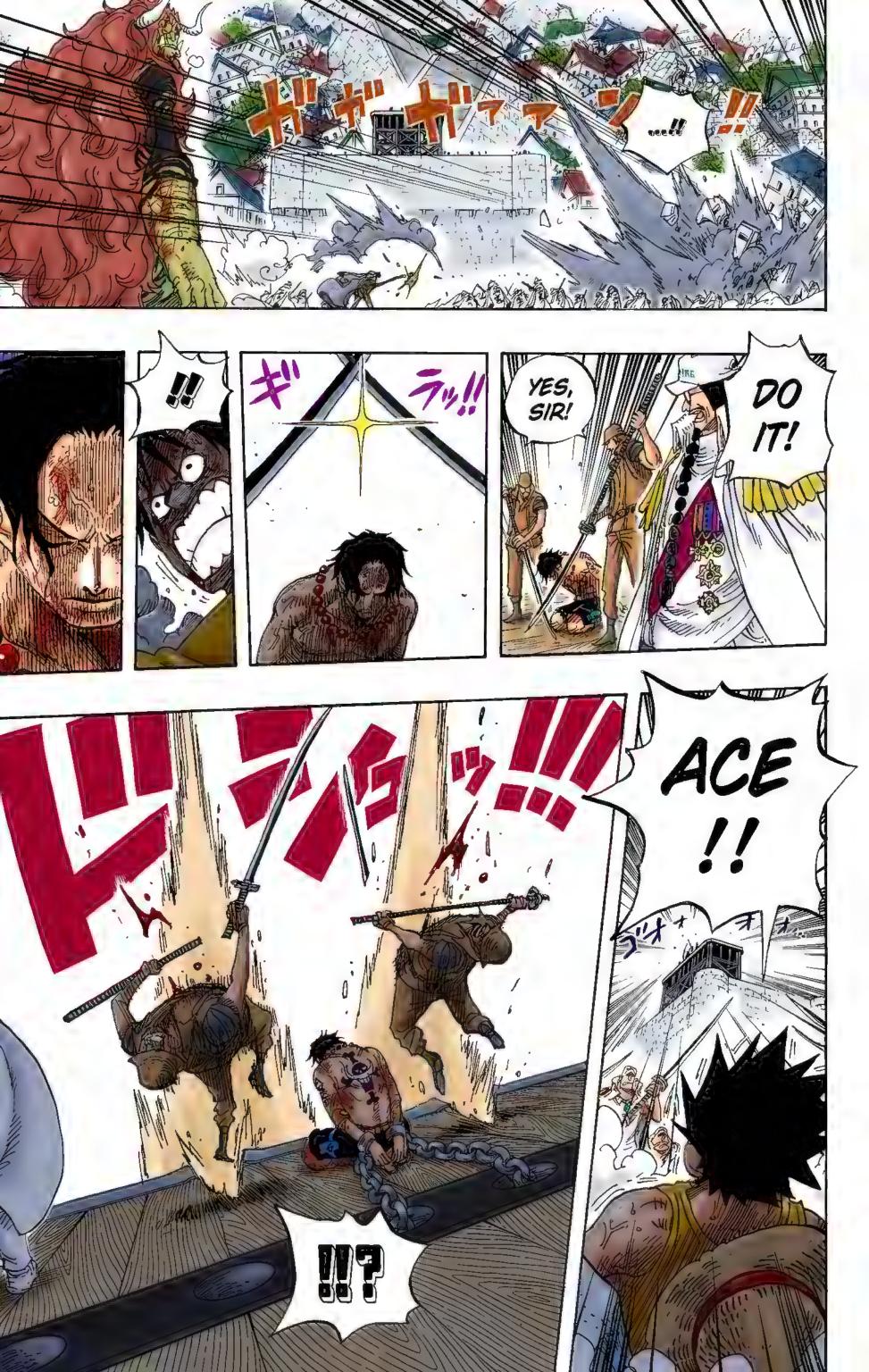
ONE PIECE









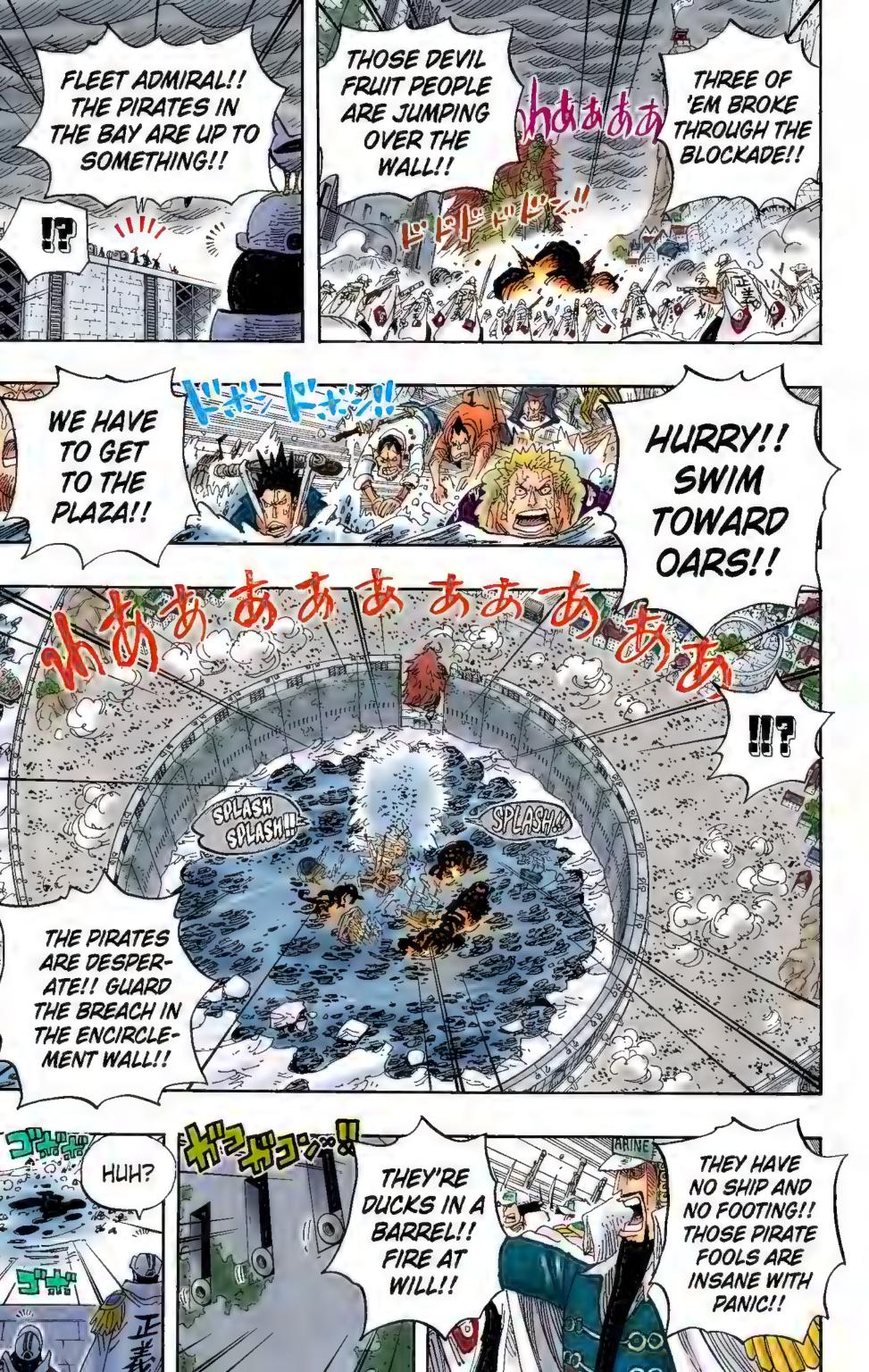






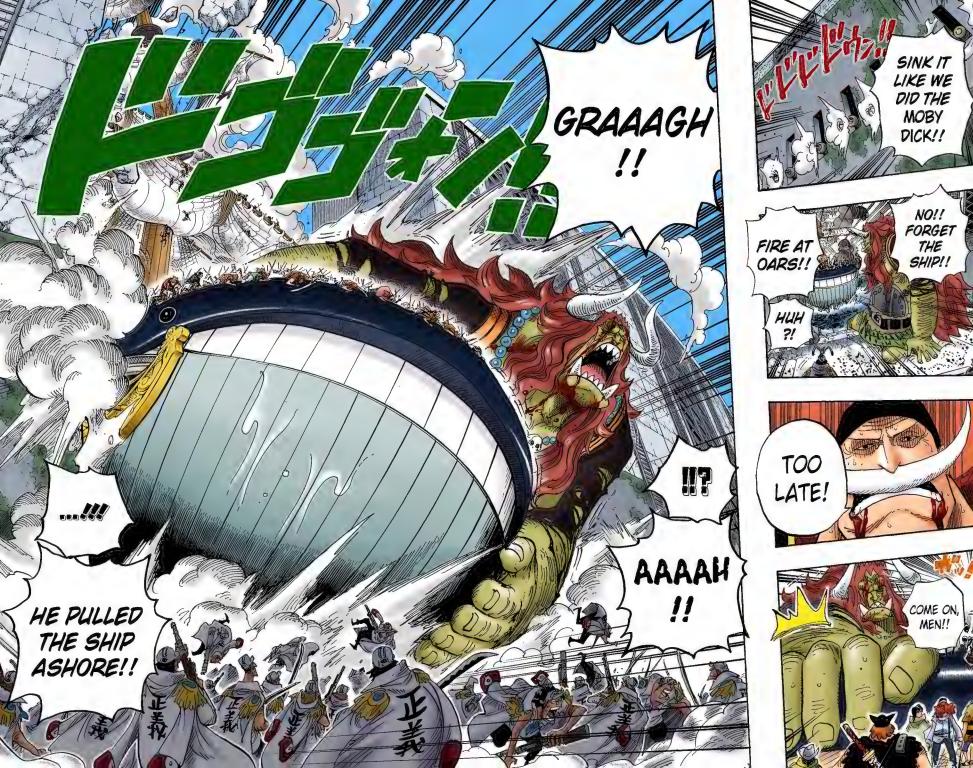






















Chapter 567: MARINEFORD NAVY

HEADQUARTERS-ORIS PLAZA



ONE PIECE





























FF



































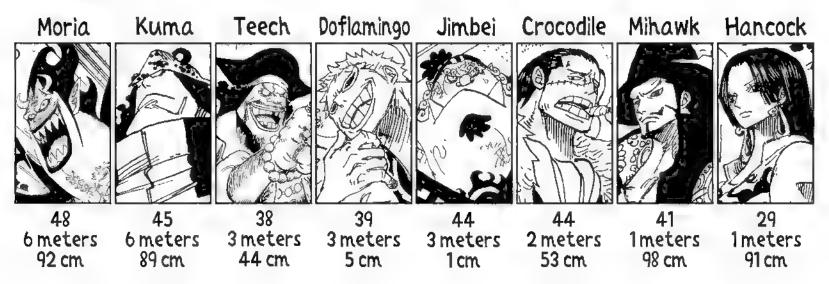




SBS Question Corner

- Q: Odacchi! I got a question! Can you tell me the ages of the Seven Warlords of the Sea?!! -- Jaichael Mackson
- Q: I have a question for Odacchi! On Volume 56, Page 172-173, the Seven Warlords of the Sea look really tall. Can you tell me their heights?! --Keita
- A: Sure thing. You want their age and height, right? I'll just add in Crocodile with them and we'll go with the tallest first.





- Q: Odacchi! What's up! It might be sudden, but can you tell me Hancock's measurements?! --Amoeba Pirates Division One, Ii-chan
- Q: Odacchi! This is my first time writing to you! There's something I want to ask you, but...what's Hancock's cup size? (Personally, I hope that she's a J-Cup.)
- A: Well then, I got these letters above. You perverts! On top of that, Erogappa also had a message saying that he always enjoys my comics with his whole family. Erogappa's mother and father, your son sent me this kind of mail! He's a pervert! Anyway, I got the Snake Princess's measurements from Sanji! Here they are!



Bust: III cm! Waist: 61 cm! Hip: 91 cm! Mmm! Amazing!00 And for her cup size, Erogappa wanted it to be a J-cup, so J-cup it is!0 How do you like that, Erogappa's parents?!



Chapter 568: HAVE IT YOUR WAY!













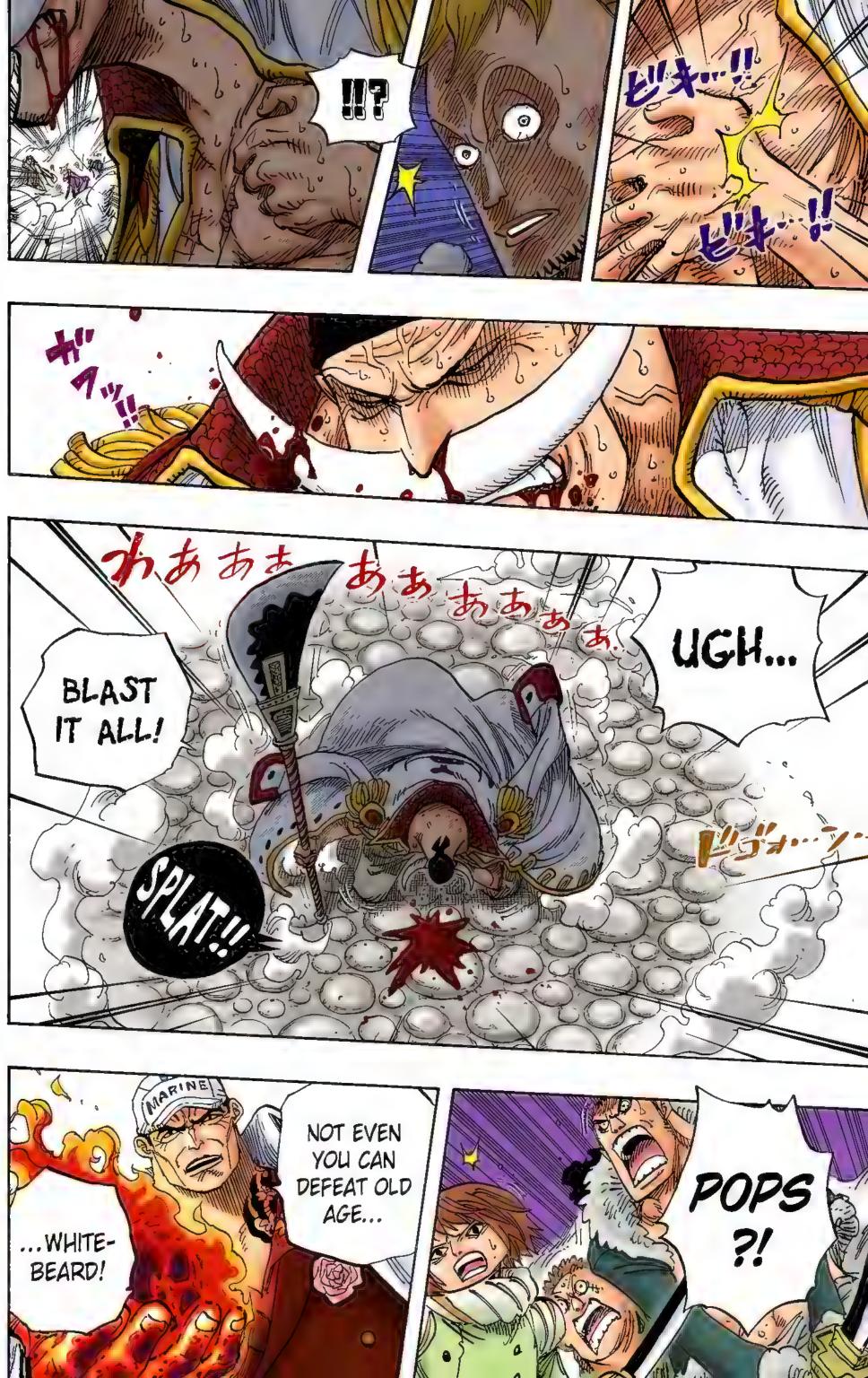
















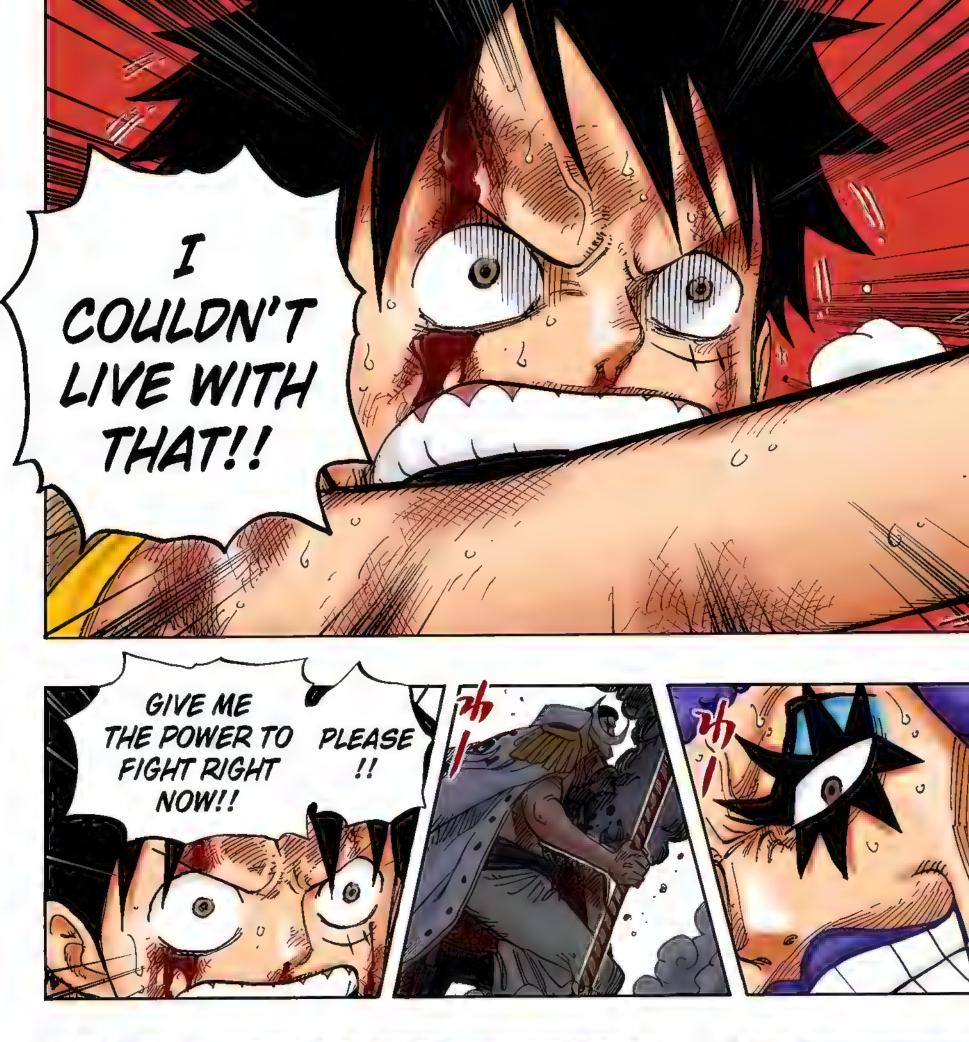














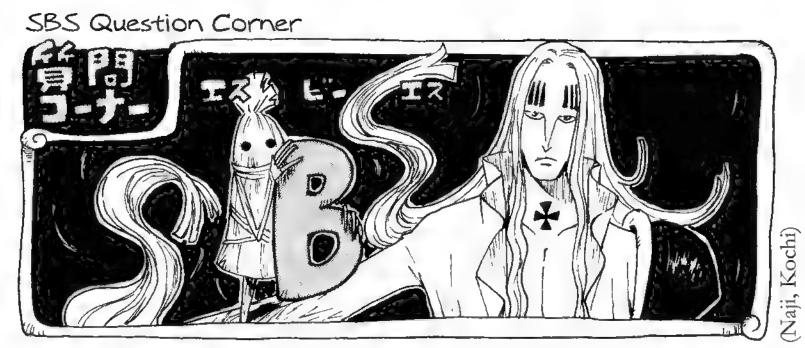


...I'D NEVER BE ABLE TO FACE DRAGON AGAIN, YOU YOUNG FOOL!!









- Q: Mr. Oda! I have someone that promised that we'd get married if you let me get on SBS, so please post this letter!♡ You have to make my day, Odacchi!♡♡
- A: Sure thing. There. It's posted. Now who's the lucky man?! You better keep your promise!
- Q: I have a question. In chapter 556 of volume 57, there were a few pirates behind Tsuru that were being hung and dried. Who did that to them? Tsuru? And I'm wondering why they were hung there in the first place. And since Mr. 3 has been doing so well recently, can you explain it by talking like him?!

--Daddy of Two

- A: You're right about them being hung out to dry! And you're right about the Naval Vice Admiral Tsuru being the culprit! Her Devil Fruit is the Wash-Wash Fruit! A "Washer Human"! She washes and dries any evildoer, cleaning up even their hearts just a little bit! Being able to wash away evil hearts, pirates find her to be quite a formidable foe! We must be careful!
- Q: Hello, Odacchi! I have a 10 percent serious question. You know how there are some people that keep getting on Usopp Gallery Pirates in the Japanese volumes? Does that mean you're not the one picking and choosing which ones to post?! Or you're not even picking them seriously?! I really wonder about this! Answer me in exactly three lines!

--Sweet Strawberry

A: I am serious when I pick which ones to post! Wait, that didn't even take one line. I'll give you the long answer to this then. For every volume, we hold a meeting with my graphic novel editor Yokoyama, Usopp, and me. We decide which ones we'll post during that meeting. To me, I think that section should be composed of artists' works that my readers and I can fully enjoy. Just simply having your work posted isn't the end-all. I want their works to continually be posted so that you can have the readers enjoy it. I want their works to keep that motivation. That's why, if it's good, it'll get posted. Even if the person's art has been posted before. But in exchange, I won't give the grand prize to the same person twice. I really enjoy being a judge for this each time.

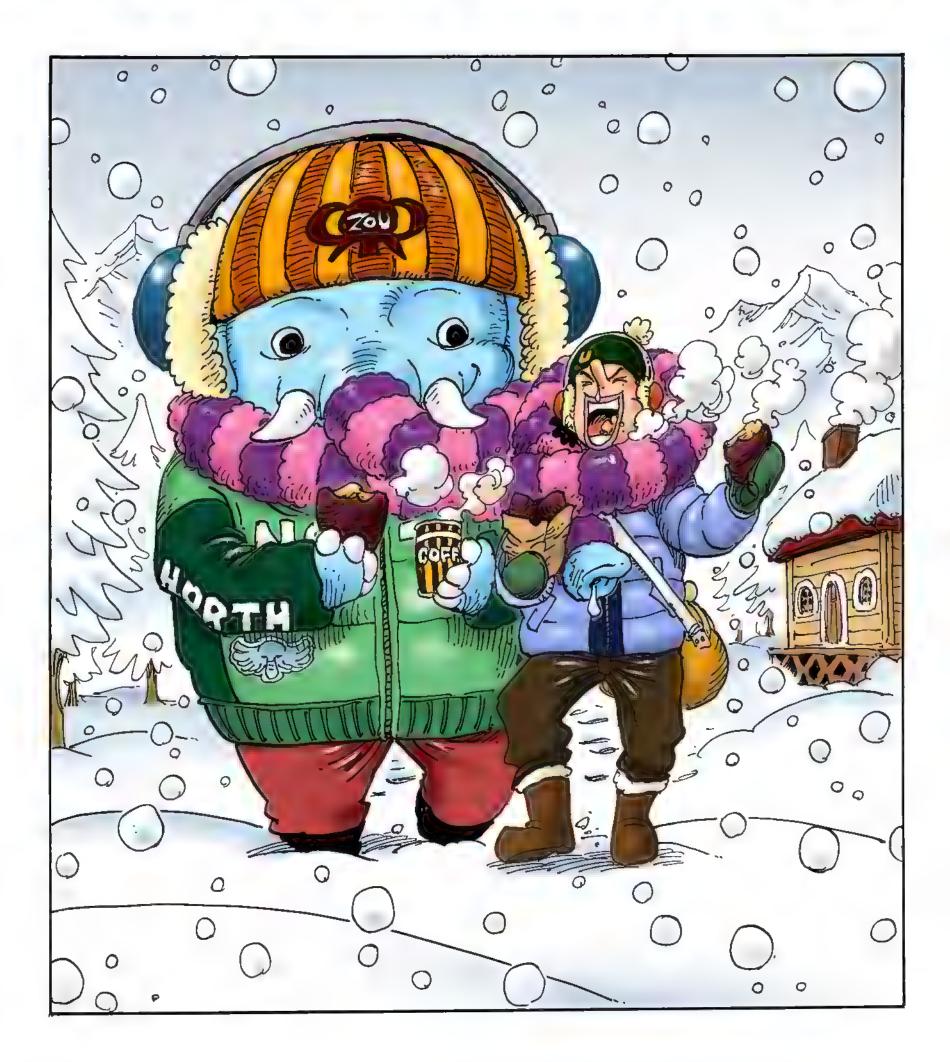




--☆Shogo Michihata



Chapter 569: WHITE MONSTER















 Number
 Number

 But you sure Regenerate A Lot, "Phoenix" Marco.
 Oh!

 Door of the content o







































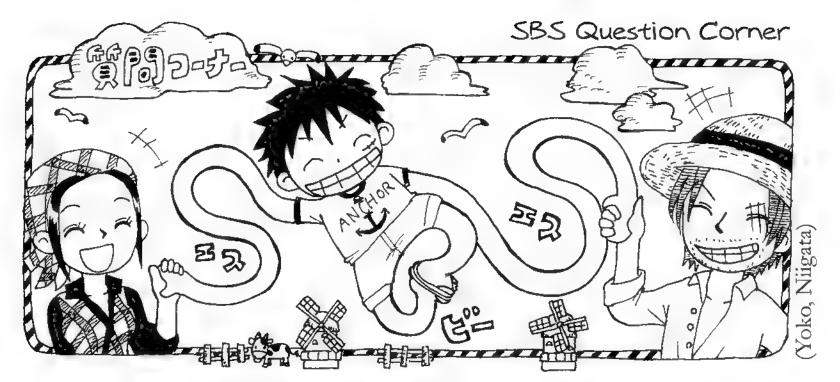












Q: Hello, Mr. Oda! There's something I really want to know. Please tell me the names of all the division commanders that Whitebeard leads! I'm especially wondering about the person carrying the giant iron ball and the samurai-like person!

--Semaru

A: Okay. There's so many questions about the Behind-the-scenes stuff about the war this time! Anyway, I'm only answering because you asked. Stuff that's talked about in SBS really doesn't need to be remembered for the main story. I don't talk about certain things in the main story because I omitted them on purpose. I think that too much unnecessary information will only confuse the readers. So please enjoy the stuff in SBS strictly as an extra. Now here are the division leaders Of the WhiteBeard Pirates.

Division

Five Leader





Division One Leader

Division Two Leader





Division

Nine Leader

Division Three Leader Jozu



Division

Ten Leader

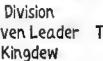
Curiel



Division

Four Leader





Haruta

(10

Division Division



Division

Eight Leader







Division

Atmos

Division

Six Leader

Blamenco

Speed Jil

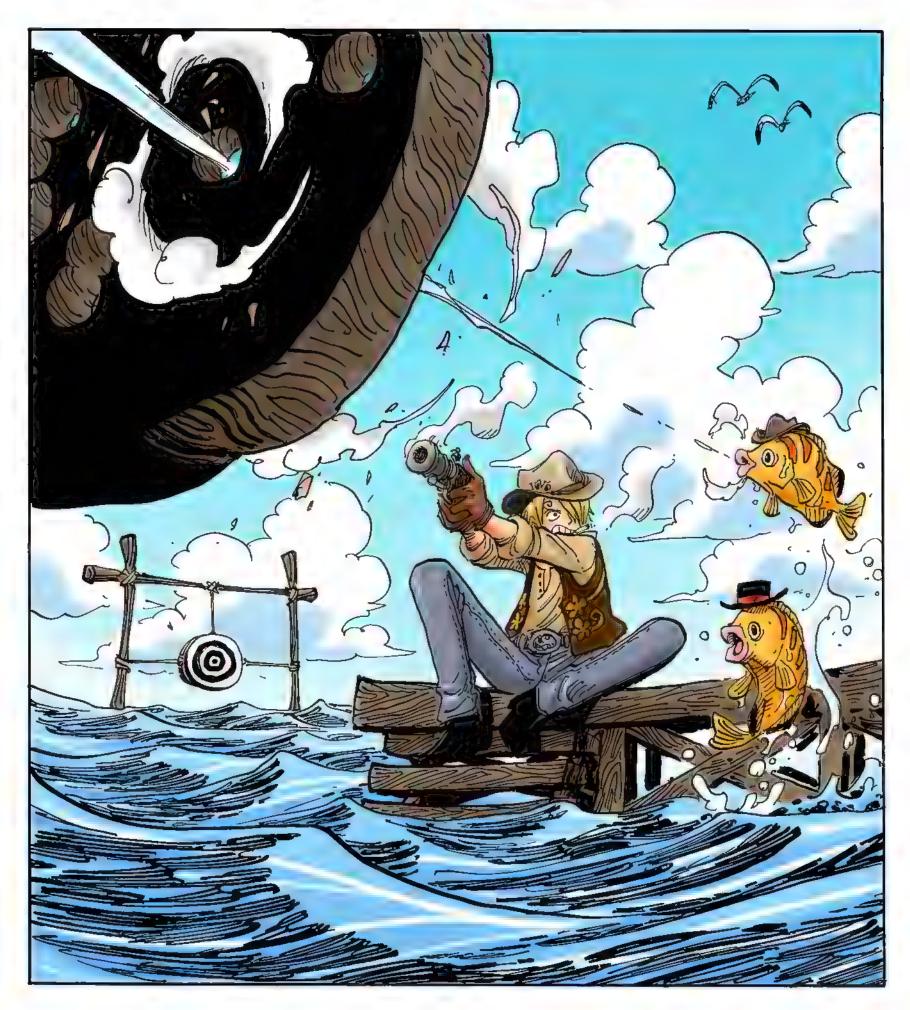
Rakuyo

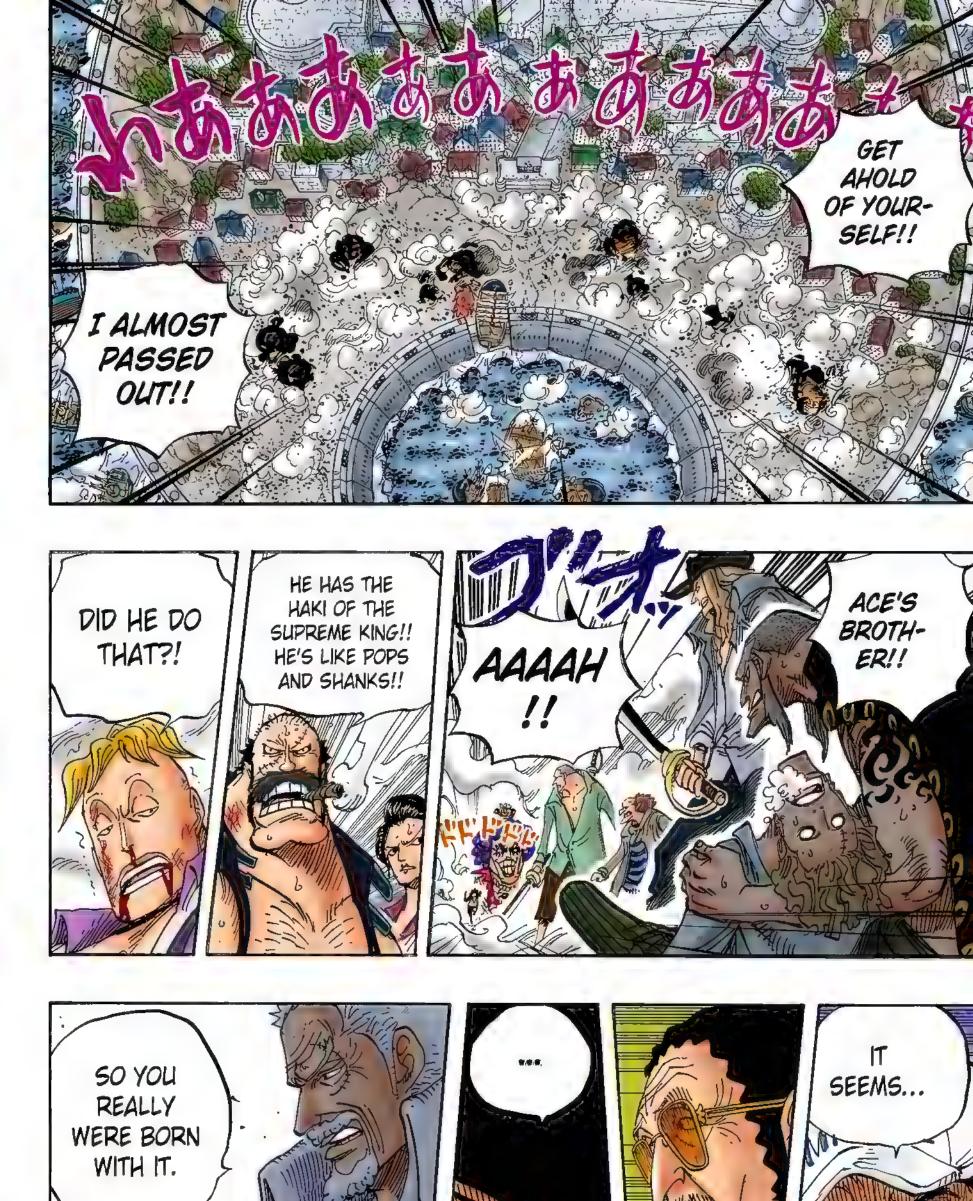
Division

Seven Leader



Chapter 570: THE BRIDGE OF LIFE











HIDDEN DEEP

INSIDE THAT

KID.

... HE DID IT INSTINC-TIVELY.



















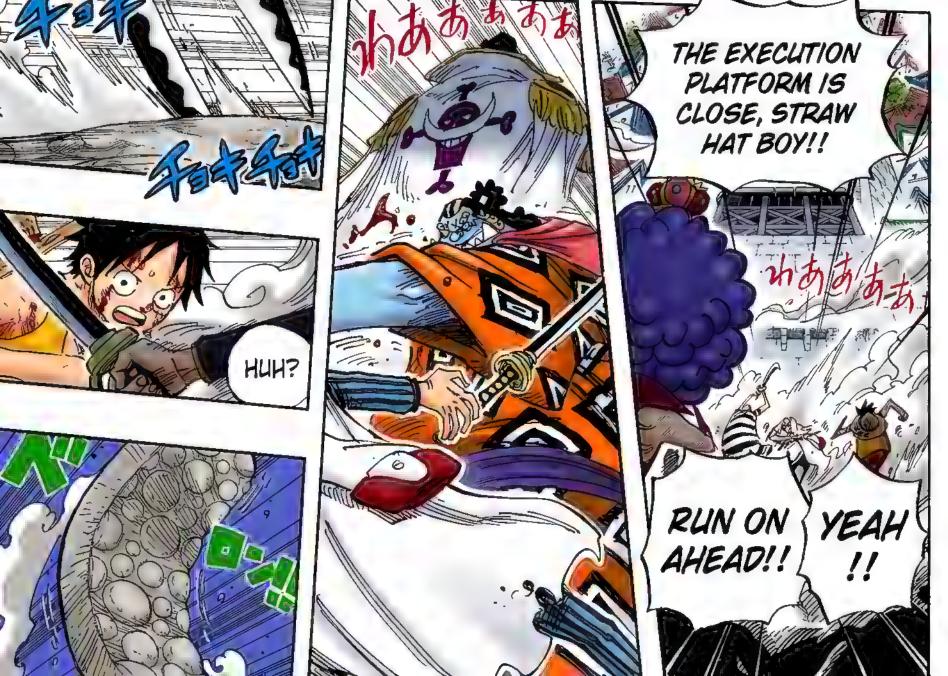


















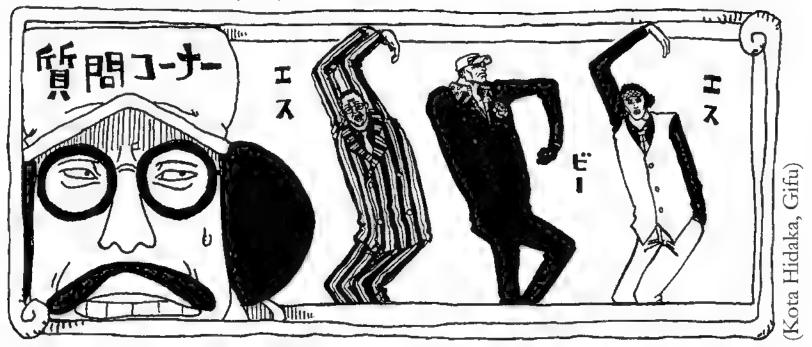








SBS Question Corner



Q: I just learned how to use Haki recently. My friends around me are collapsing left and right. What should I do?

--New Year's Man

A: Uh-huh. That's amazing. If that Haki has the color of the supreme king, then you better learn how to control it quick. Or else your friends are going to suffer. The other possibility I can think of is that you stink so



much that your friends are passing out. If that's the case, go take a Bath.

- Q: There was something I wanted to ask you so I picked up a ballpoint pen to write this to you. It's about Emporio Ivankov. He looks very similar to Dr. Frank-N-Furter of the Rocky Horror Picture Show. What do you think? --I love Yu-kun♡Takashi
- A: That's right. Rocky Horror Picture Show is a Movie that all B-movie horror film lovers would know about. It's a very stupid film, but I love it to death. Kama Land is pretty much based on it. His looks are based on that character, but

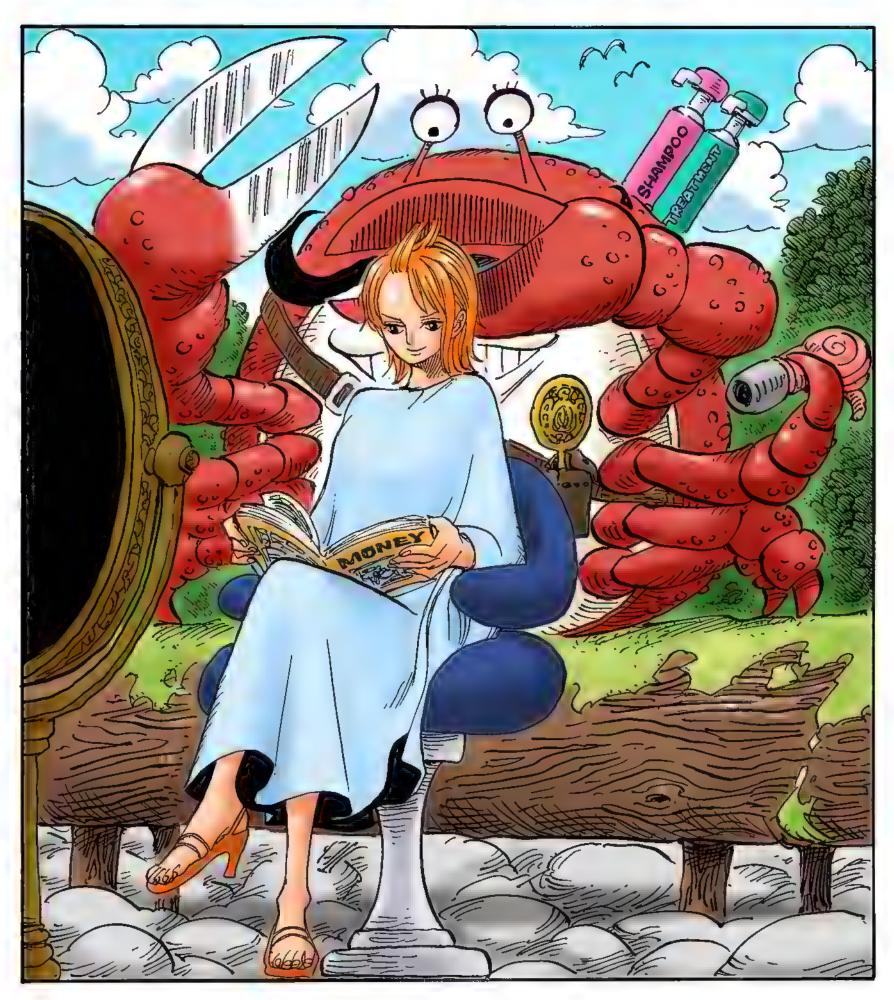
there's actually another person that I Based Ivankov on Despite having already Brought out Bon Clay, that person made me want to create a REAL cross-dressing character! That person was in the same theater troupe as the voice actress for Luffy, Mayumi Tanaka. When I saw his theater performance, I was stunned! His name is Norio Imamura. Because his face looked like a rock, I mistakenly remembered his name as Iwamura, ["Iwa" means rock in Japanese.] which I then

shortened to Iwa-san. On top of that, after Imamura found out that "Iva" was Based on him, he rushed to the anime auditions for the character and was cast. In short, a real cross-dresser, Norio Imamura, who was the model for Iva, is playing Iva in the anime series! Stunning!





Chapter 571: THE EXECUTION PLATFORM







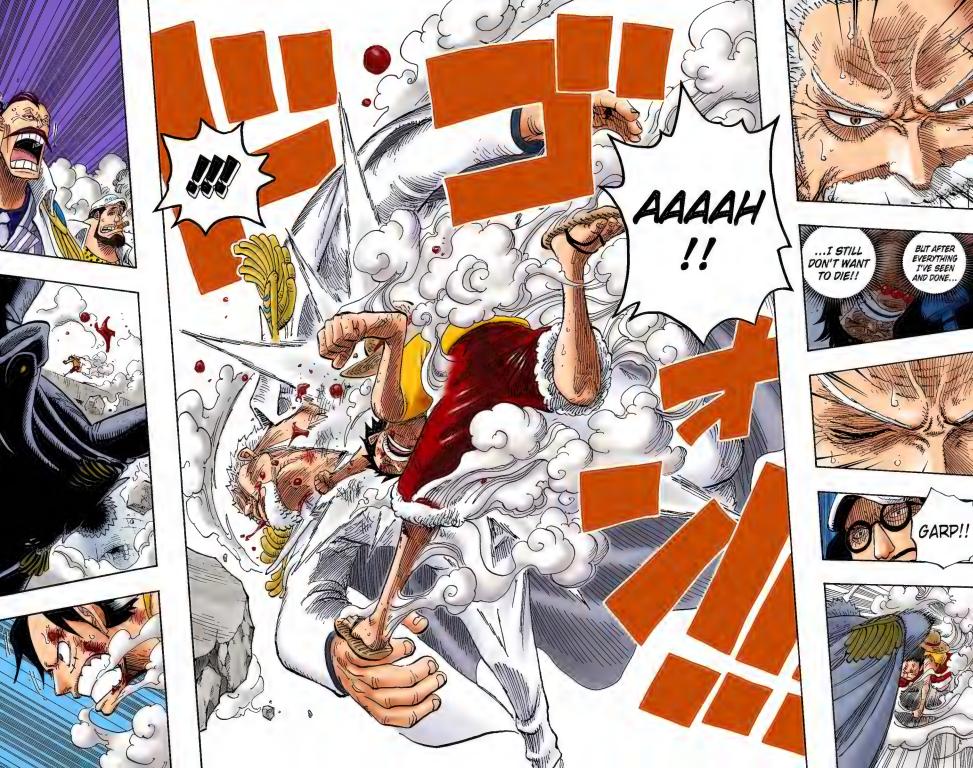




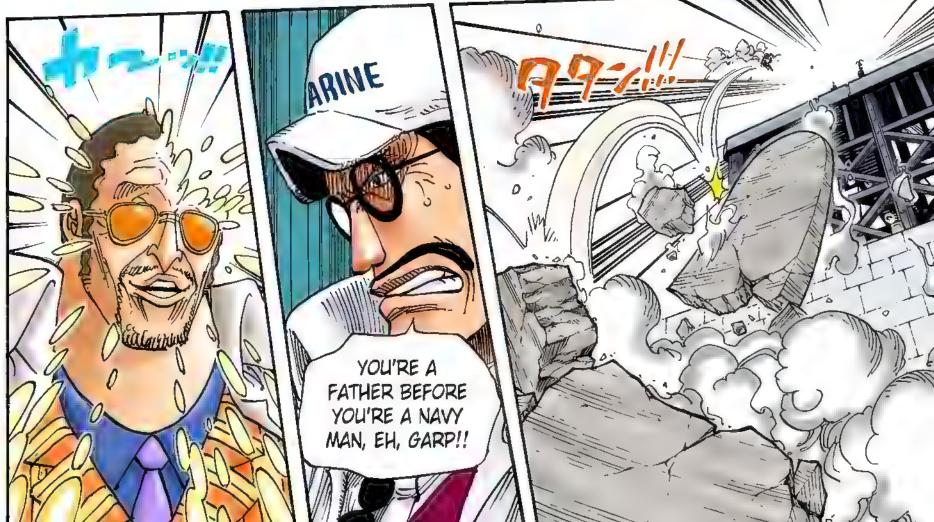








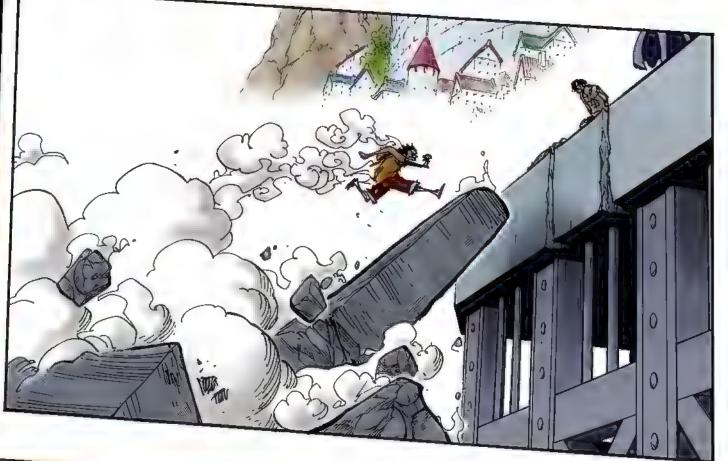


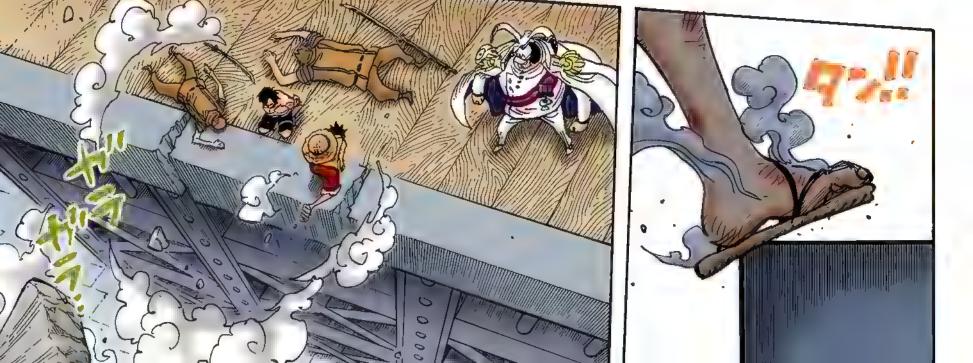






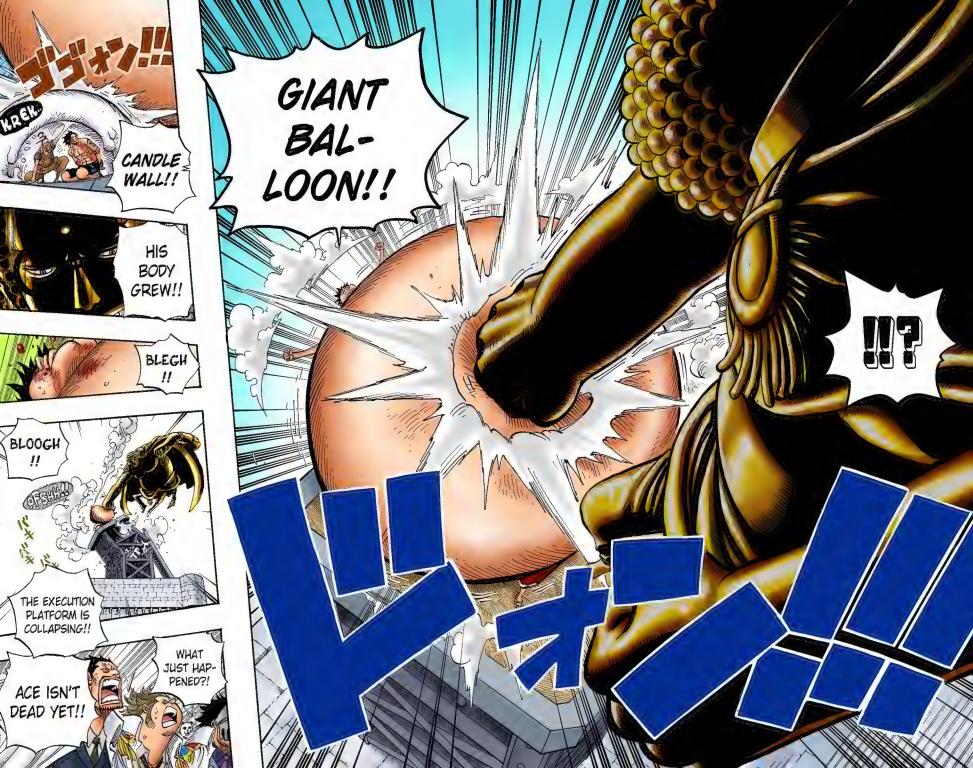








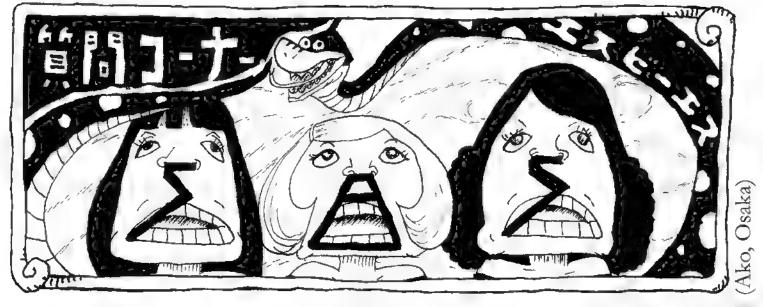








SBS Question Corner



Q: I admired Chopper and went to medical school. Huh? What? You don't believe me? I-It's true. I-I got motivated from looking at Chopper treating his buddies... I-It's not because I wanted to do medical examinations on Nami!

--Shimizu Chamoroe

A: Shimizu Chamoroe! When did you get out of prison?! Sheriff! Hurry up and catch him! He's a pervert that's always trying to mess up SBS (Refer to volume 55)! If he Became a doctor, who knows what kind of freak accidents would happen! What?! No,

not me! Huh? What's wrong with Being naked underneath my coat?! 公

- Q: Pleased to meet you, Mr. Oda. After reading volume 57, this came to my mind. I can't tell the difference between Marco the Phoenix's Mythical Zoan type, and Ace's Flame-Flame Fruit.
- A: I thought so. For this war arc, I omitted a lot of explanation to keep the pace going. To be more specific about Marco's powers, since he is a Zoan type, his body is still physical. But the Blue Flame of Revival is a power of the phoenix and

can heal his wounds, nullifying most attacks. (But the healing has limitations.) It means the fire is for revival. But unlike real fire, it doesn't spread or give off heat of any sort, making it completely different from Ace's flames. This might come into play in the main story at a later time, so I'll leave it at that for now.

Q: Mr. Oda, in your SBS you say...perverted things, you know? (I'm sorry if that offends you.) Doesn't your wife complain? If she doesn't, she's like the perfect wife for manga artists. I'm impressed. No, seriously. I am.

--12 year old girl

A: I say even weirder things at home, so it's okay! This ends my SBS for this volume!







--CNY

Chapter 572: THE TIMES THEY ARE A-CHANGIN'





































-9¹⁰











SBS Question Corner

	HDYD! (How do you do?!) This ishow many times did we do this again? Oh yeah, six! This is our 6th voice actor/actress Question Corner! Let's start! She's the one who's voicing every single cute mascot character in Japan! No one can do cuter voices than she can! On top of that, she's one of the Best actresses I've seen! Oh yeah, she's tiny and cute too! Here is the voice of our ship doctor, Chopper! The tiny Ikue Otani, in the house!
Oda(O):	Now is everyone ready? Let's have her introduce herself! Here comes Ms. Otani!
kue (I):	Yo.
0:	That's so short! 3 That really scared me! 3
I:	Hey, Odacchi. Did you have to say "tiny" when you introduced me?
0:	Oh, right. Sorry. Actually, I'm not sorry.
I:	You should be!
0:	Anyway, this is a question corner called SBS. Do you know what it stands for?
I:	Of course I know.
	(S)howing off my (B)ombshell rock, paper and scissors.
	(S)o what's that?
0:	That's what I want to know! \$ So you don't know it. Here's a hint! You take questions and ask for submissions andstuff.
I:	Oh, I get it now!
	(S)urprise! (B)lossoming! (S)unrise!
0:	I'm the one Being surprised! 3 Whatever. I'll just leave it at that

PREVIEW FOR NEXT VOICE ACTOR'S SBS Otani's SBS continued on page 202! 🖙

The next two will feature these two!

Robin (Yuriko Yamaguchi)



Franky (Kazuki Yao)

The very easygoing Yuriko and the perverted Yao. It should be a lot of fun! We'll be waiting for your nonsensical questions!

Chapter 573: THE NAME OF THIS ERA IS "WHITEBEARD"



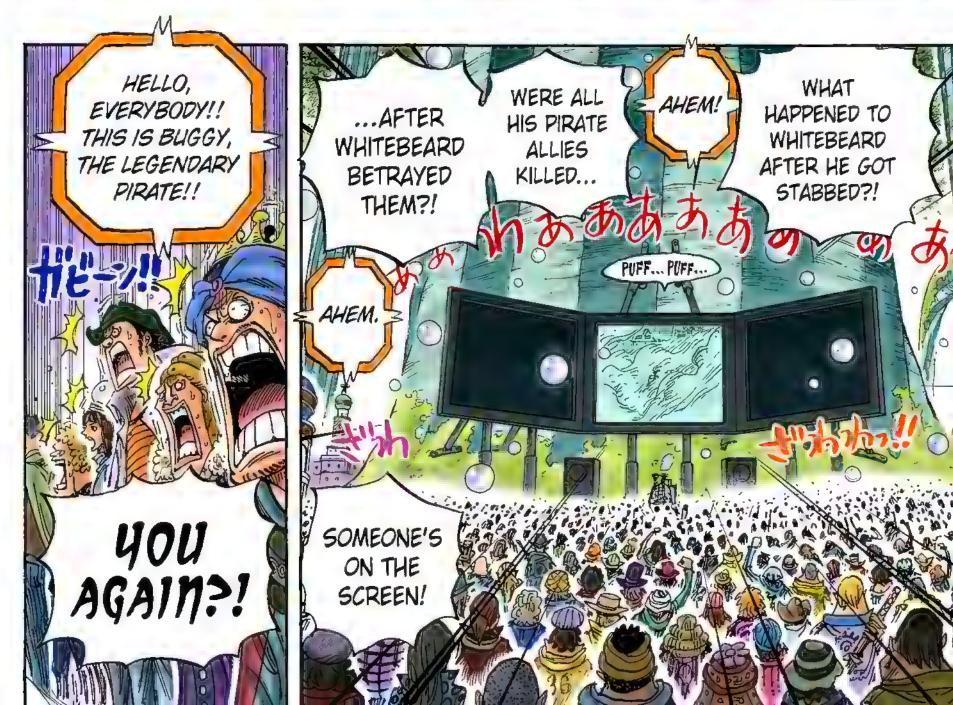












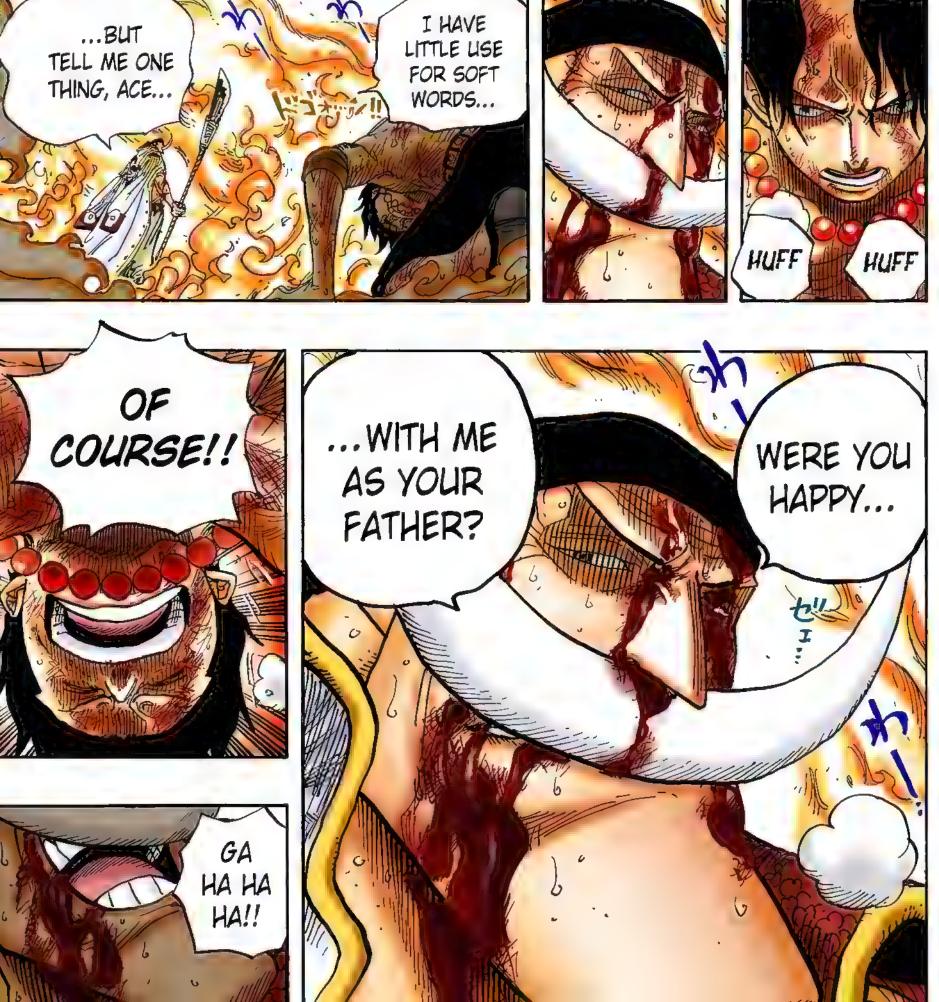








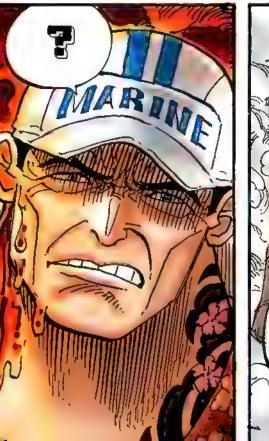


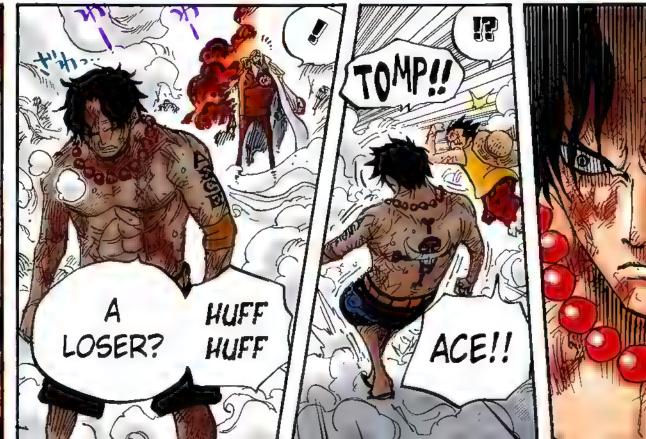


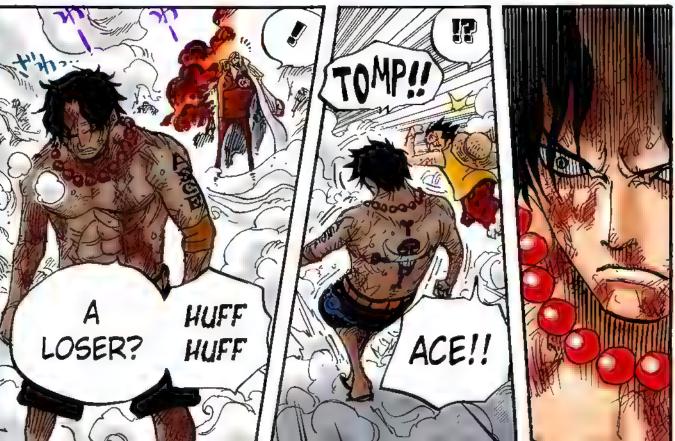




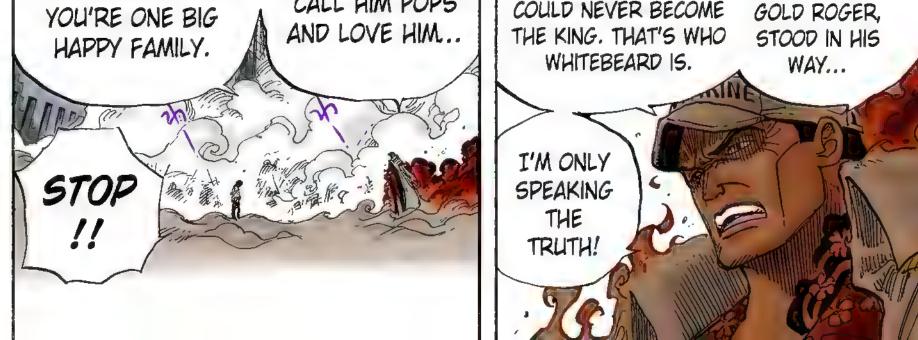




















A FITTING END FOR THE LEADER OF A BAND OF HUMAN TRASH!!



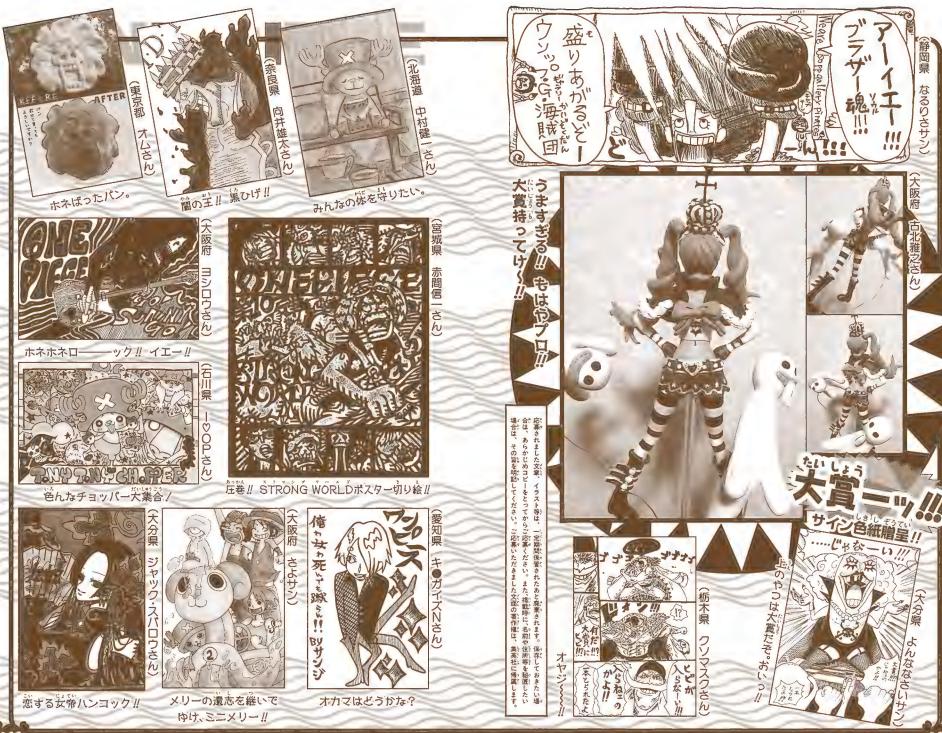


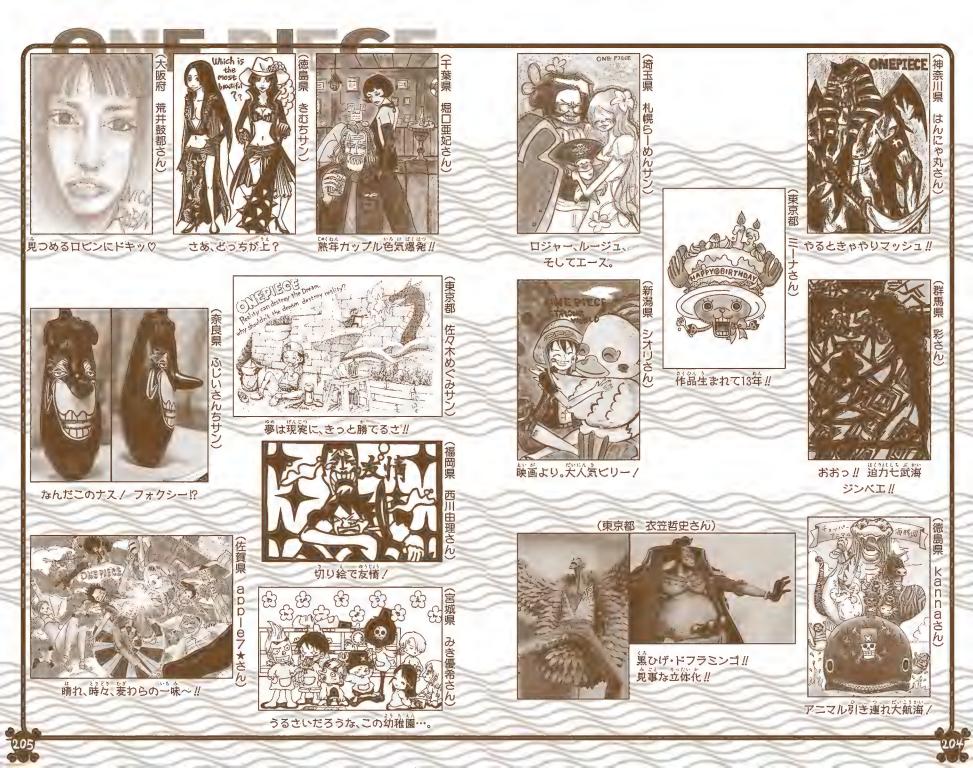


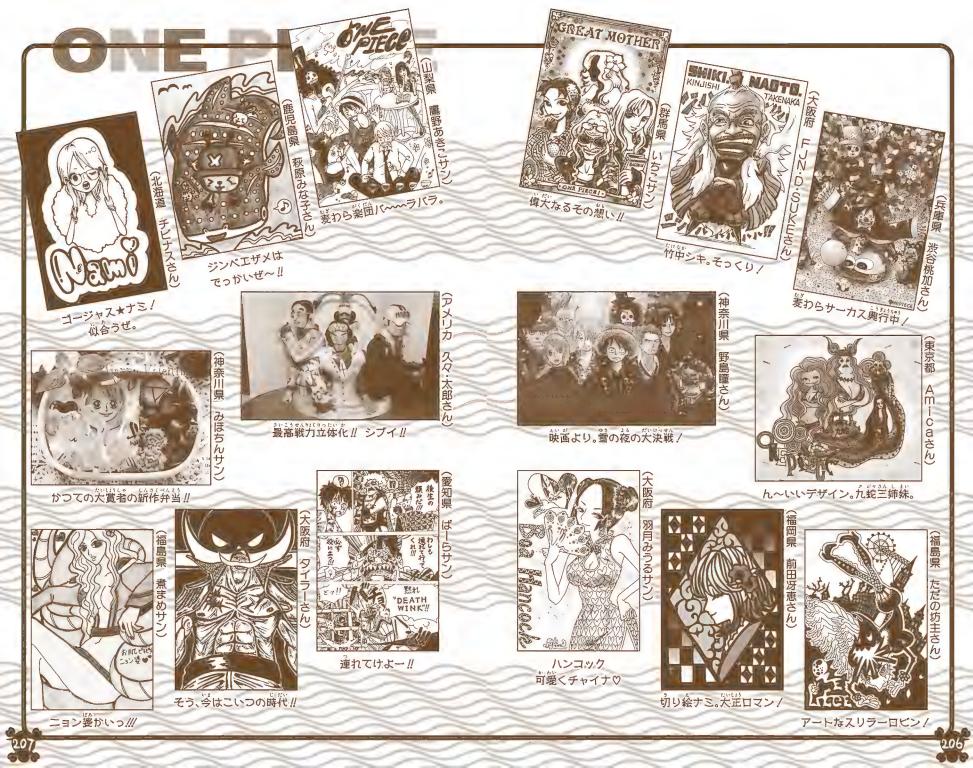


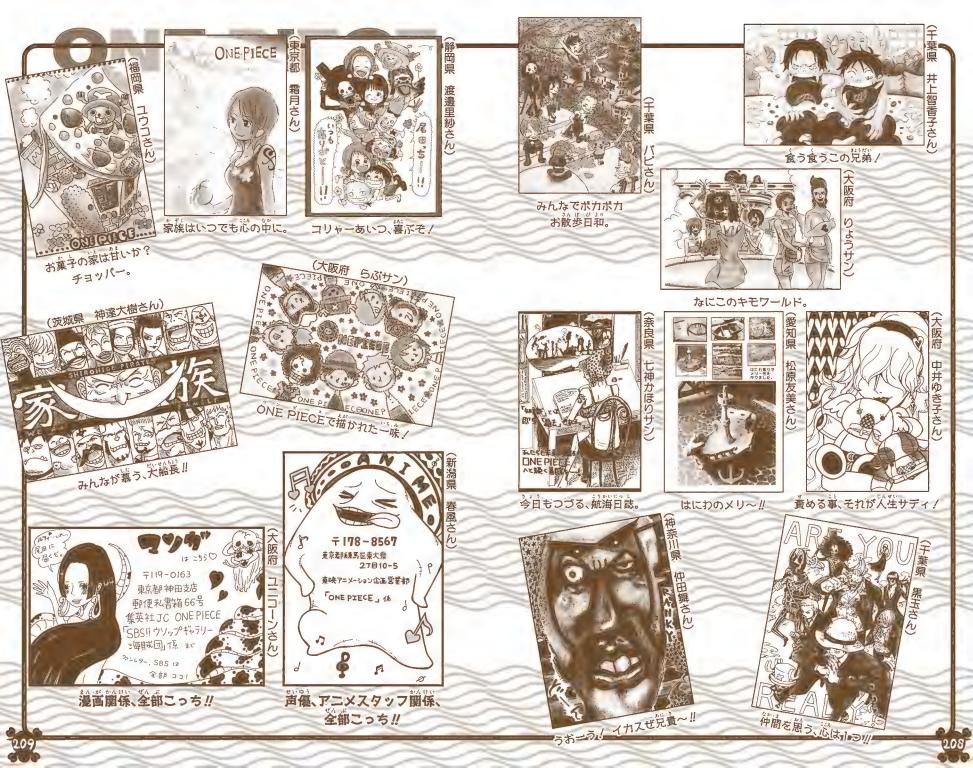




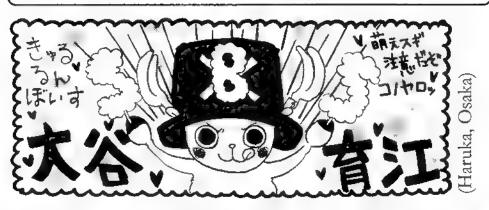








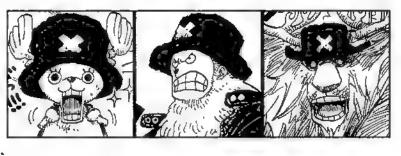
OUR SHIP DOCTOR, IKUE OTANI!





Reader (Q): Ms. Ikue Otani, do you also do Chopper's voice when he's big?

--Karen Ikue(I): That's right. My voice when he's in Berserk Mode has production effects on it, But I do all of Chopper's voices.



Q: How do you do! 5 When Chopper gets big, do you get big too? I heard you're a voice actress that goes for realism!

--Macherie

- I: Nope. I'm always Big. But since I'm playing the part of the tiny Chopper, I have to shrink most of the time. BECAUSE I GO FOR REALISM.
- Q: So, give it to me straight. Which one is bigger? A life-sized Chopper, or you.

--Funako

- I: What?! You're unsure about that?!
- Q: Ms. Otani! Is it true that you put jam on everything?! --Mihon
- I: Yup. I even put jam on jam.

Q: Hello, Ms. Ikue Otani! ♪♪ I have a question. I Among the other voice actors and actresses, who is the one that you're the closest vith? And who is the funniest? Please tell me! ☆ =
 --Eikichi

- I: It's hard to say which one. But I think the funniest one is the Captain! I'm really impressed at how many pranks she comes up with.
- Q: Can you think of a new technique for Chopper? --Redbeard
- I: Doctor's Orders!
- Q: Ms. Otani, do you also have seven crazy transformations?

--Don't Mind Sekiguchi

I: Yeah, something like that.







- Q: Can you try drawing Chopper's hat without looking at any reference material? You can, right? --Don't Mind Sekiguchi
 - A S Pro

I:

So you wanted just the hat?

Q: Ms. Otani! I always love your cute voice! So for you... Take this!

I:

Cotton Candy Attack! -- Captain Chopper

- I: UGh. Chew. Chew. Okay. You can come at me again! V
- Q: I have a question for Chopper.☆ Please cure my illness called "love sickness"! --Sugacchi
- I: Let me have a GO at this. Okay. Try finding me first.
- Q: When Chopper gets surprised, his hat jumps off his head along with his antlers. When you get surprised, Ms. Otani, what jumps? --MASA
- I: My heel.
- Q: Otani! Take this! Negative Hollow! (Sorry about that.) --Perona V
- I: I'm so sorry I couldn't grow to be big even after eating so much...
- Q: To Ms. Ikue Otani. I'm always watching you (on TV)! Chopper's voice is just too cute!♥ I always try to impersonate Chopper. So how do you bring out Chopper's voice anyway? Do you have any advice for me to get better at impersonating your voice? --Pepper's Sister
- I: If you maintain his motto of "Be a man," anyone can impersonate his voice.
- Q: Ms. Otani! I'll be honest with you! May I have your voice?!♥ --Reindeer Nakai

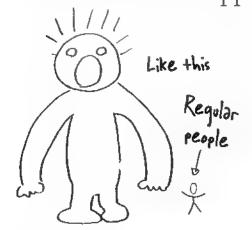
I: Sure. Here you go!

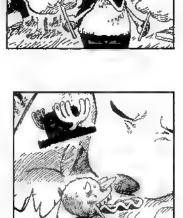
Oda: Time's up, Ms. Otani! Thank you. Huh? Did your voice just change? What? You gave your voice to Reindeer Nakai?! HMM, that's Bad... So, Reindeer Nakai. Do you think you can Make it to the recording session next week?! You can? That's great! (Is it?!)

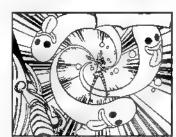
See you all next volume! Oh, no! Ms. Otani is now unemployed!



Q: Tell me what happens, when you, Ms. Otani, eat three Rumble Balls. Please draw it. --Chappie





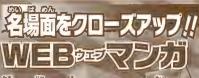


きちろの 味 たい いう

まで、ルフィたちが体験した数炎の冒険 を網羅!!!キミの知らなかったエピンード を、いつでも好きなどころから読める!!!



一味は「未知の島への好奇心から この。コースト島、に乗り込むか・・・・・。



数ある中から選りすぐられた、名シーシ をPCで再現川画面内のページをクリッ クするたびに、コマがとび出してくる川 高ぶる熱狂と涙あふれる感動をキミに川



待ち受ける

そすろん ただで 見れるのよ!

わらの

映画のような臨場感! フランションフランショ動画で公開!!茨芶変わる場面 と、アニメのような漢田で、道券 あふれるOP世界を体験せよう!!







ONE PIECE 10







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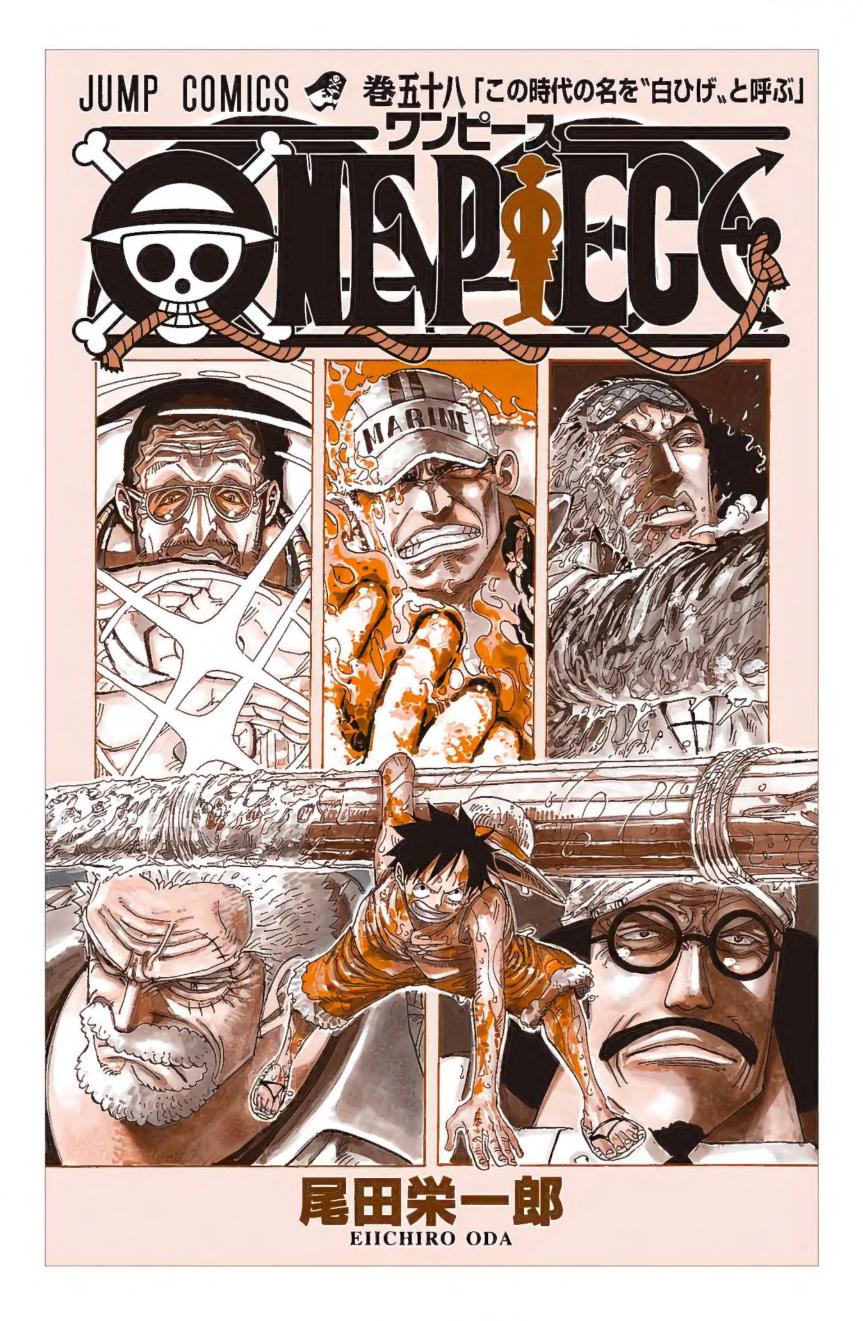
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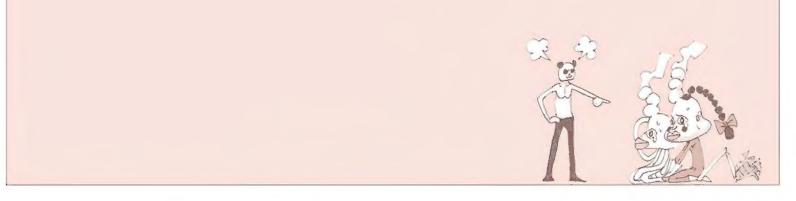


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